Engineering pore structure and heteroatom doping of chitin-derived biocarbon by binary molten salt templating for enhanced supercapacitor performance



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06.15.2023



- 1. Introduction
- 2. Experimental approaches
- 3. Results and discussion
- 4. Conclusion





Introduction – Biomass wastes



Total amount of biomass wastes in British Columbia, Canada



UBC

Cellulose pulp



Kraft lignin



Chitin from crab shell



Energy Policy 138 (2020) 111285; https://www.paperpulpingmachine.com/applications/wood-pulp-making/; https://sigmafertilizers.com/; https://www.zeninternational.net/.

Introduction – Biocarbon for energy storage (supercapacitors)



Introduction – Hierarchical porous structure



- Micropores: ion adsorption (optimal size ~0.7-0.8 nm)
- Mesopores: ion diffusion (reduce internal resistance)
- Macropores: ion reservoirs and surface functionalities



Adv. Energy Mater.2018, 8, 1800892.

Introduction – Traditional activation strategy





- Bottleneck/slit microporous structure limited mass transport
- Low carbon yield and non-recyclable
- Rarely allow control over pore morphology and size

Arab Journal of Basic and Applied Sciences 27(1):208-238.



Introduction – Traditional templating strategy

Hard templating

- Complicated steps and high cost
- Environmental issues
- Low carbon yields

Soft templating

- Intricate and rigorous design on template synthesis
- High cost and non-recoverable







Adv.Mater.2014, 26, 2219–2251.

Introduction – Molten salt templating

Salts	T _m (°C)	Eutectic salt mixtures	Molar ratio	Т _т (°С)
$CaCl_2.6H_2O$	30	ZnCl ₂ /KCl	- 0.54 7 0.46 -	230
FeCl3.6H ₂ O	37	ZnCl ₂ /NaCl	0.68 / 0.32	260 i
$MgCl_2.6H_2O$	117	ZnCl ₂ /LiCl	0.78 / 0.22	275
$CaCl_2.2H_2O$	175	KCI/LiCI	0.41 / 0.59	353
ZnCl ₂	290	MgCl ₂ /KCl	0.30 / 0.70	423
FeCl ₃	308	MgCl ₂ /NaCl	0.43 / 0.57	459
LiCl	605	CaCl ₂ /NaCl	0.52 / 0.48	504
MgCl ₂	714	CaCl ₂ /KCl	0.25 / 0.75	600
KCI	770	KCI/NaCI	0.49 /0.51	657
CaCl ₂	772			
NaCl	801			

Unique advantages

- Hierarchical porosity manipulation
- High carbon yield (20-60 wt.%)
- Good recyclability
- · Economic and potential scale-up



- a) Sol-gel synthesis of glucose-derived aerogel-like carbon under melted ZnCl₂
- b) SEM and HRTEM of glucose-ZnCl₂ mixture derived carbon
- c) Varied pore formation mechanisms for carbons templated with different ZnCl₂-based eutectic chlorides



Adv.Mater.2014, 26, 2219–2251.

Experimental approaches

Objectives:

- Produce biocarbon particles with tunable hierarchical porous structure via molten salt templating.
- 2. Target high specific capacitance and good rate capability at high current density (50 A/g). Methods:
- Feedstock: Chitin from shrimp shell
- Experimental setup: Conventional tube furnace under N₂ atmosphere
- Temperature: 800 °C
- Binary molten salt system: ZnCl₂-CaCl₂ (Zn-Ca)
- Parameter: Ratio of salt to chitin (e.g. Zn1Ca1)
- Electrode preparation: Biocarbon particles + Carbon black + PTFE on Ni foam
- Characterizations: TEM, gas adsorption, XRD, Raman, XPS, Electrochemical tests





Results and discussion – Pore structure



Fig. 1. HRTEM images of (a-b) Zn1Ca1, (c-d) Zn2Ca2 and (e-f) Zn4Ca4.

Pu et al. (2023). Manuscript submitted for publication.

- Zn1Ca1: Microporous structure
- Zn2Ca2: Hierarchical porous structure with substantial micropores and mesopores
- Zn4Ca4: Mesoporous structure



Results and discussion – Physical properties



Fig. 2. (a) N_2 adsorption/desorption isotherm, (b) pore size distribution, (c) XRD diffractogram and (d) Raman spectra of Zn1Ca1, Zn2Ca2, Zn4Ca4 and Zn4.

- Pore size distribution can be manipulated with more mesopores > 5 nm created under high salt loadings.
- XRD: Larger d spacing by more salts
- Raman: Higher graphitization degree by molten Zn-Ca systems



Pu et al. (2023). Manuscript submitted for publication.

Results and discussion – Pore textures

Table 1 Pore parameters of biocarbon derived from different salt ratios and systems.

Biocarbon	S_{BET} , m ² /g	V _{total} , cm ³ /g	V _{micro} , cm ³ /g	V _{meso} , cm ³ /g	V _{meso} /V _t	d _{ave} , nm
Zn1Ca1	1338	0.81	0.65	0.16	19.3%	2.5
Zn2Ca2	1671	1.32	0.69	0.64	48.2%	3.2
Zn4Ca4	1571	1.63	0.52	1.10	67.9%	4.1
Zn4	1554	0.85	0.75	0.09	11.1%	4.1
Ca2	573	0.46	0.21	0.25	55.0%	3.2
Zn2K2	842	0.89	0.24	0.65	73.0%	3.9
Zn4K4	833	0.99	0.26	0.73	73.7%	4.8
Zn2Ca2 (leftover)	488	0.52	0.25	0.27	51.9%	4.3

- Zn2Ca2: Synergistic effect on creating well-balanced micro-mesopores
- Zn2K2: Mesopore dominated structure due to pore fusion

Pu et al. (2023). Manuscript submitted for publication.





Results and discussion – Schematics on pore formation





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Results and discussion – Heteroatom doping



Fig. 3. High-resolution XPS spectra of (a-c) N 1s and (d-f) O 1s for Zn1Ca1, Zn2Ca2 and Zn4Ca4.

Pu et al. (2023). Manuscript submitted for publication.

Results and discussion – Electrochemical tests in 3-electrode system



- High specific capacitance
- Good rate capability
- Fast response
- Low internal resistance

Fig. 6. CV curves of (a) Zn2Ca2 and (b) all samples at 10 mV/s; (c) Capacitance-scan rate plot; GCD curves of (d) Zn2Ca2 and (e) all samples at 0.5 and 50 A/g (inset); (f) Capacitance-current density plot; (g) Capacitance contribution; (e) Bode plot and (f) Nyquist plot.



Results and discussion – Electrochemical tests in 2-electrode system



High specific capacitance



- Good rate capability
- Low internal resistance
- Outstanding power density
- Excellent cyclic stability



Fig. 7. (a) CV curves and (b) GCD profiles of Zn2Ca2; (c) Capacitance-current density plot; (d) Ragone plot; (e) Nyquist plot; (f) cyclic stability after #5000 cycles.

Pu et al. (2023). Manuscript submitted for publication.

Conclusion

- The binary ZnCl₂-CaCl₂ molten salt system overcame the typical limitations of traditional activation/templating strategies, while improving the micropore volume, reducing the pore fusion effect and total salt loadings compared with other ZnCl₂-based eutectic salt systems.
- The molten state of CaCl₂ was critical to further modify mesopores to achieve hierarchical porous structure.
- Zn2Ca2 showed a synergistic effect on achieving high specific surface area and creating well-balanced micro-mesopores with controllable mesopore size distribution.
- Due to the well-modulated pore structure and preserved heteroatoms of Zn2Ca2, the assembled supercapacitor cell demonstrated superior electrochemical performance.





Acknowledgement

Dr. Xiaotao Bi (Supervisor)

Dr. Feng Jiang (Supervisor)

Dr. Muzaffer A. Karaaslan

Dr. Weimin Chen

Dr. Sanliang Zhang

Advanced Renewable Materials Lab, UBC Bio-imaging Facility, UBC

Funding agencies

 Natural Science Engineering and Research Council (NSERC) of Canada



Canada Foundation for Innovation –

John R. Evans Leaders Fund





Thanks for listening!

Q & A

